

UN(S) - Machinetappen

HSS

6020 (UNS) Tappen, HSSEco, rechte groeven + gun
6021 (UN) Staal < 850N/mm², koper, aluminium



UNS	P gangen/"	l1 mm	d2 mm	vierkant a _{h12} mm	6020	
					HSS-ECo
ISO 529						
1/4"	24	66	6,3	5,0	F	
1/4"	36	66	6,3	5,0	F	
1/4"	40	66	6,3	5,0	F	
3/8"	27	80	10,0	8,0	F	
7/16"	24	85	8,0	6,3	F	
1/2"	24	89	9,0	7,1	F	
5/8"	27	102	12,5	10,0	F	
3/4"	24	112	14,0	11,2	F	
7/8"	18	118	16,0	12,5	F	
1"	14	130	18,0	14,0	F	

S = magazijnartikel - F = fabriekslevering op 24/48h

UN	P gangen/"	l1 mm	d2 mm	vierkant a _{h12} mm	6021	
					HSS-ECo
ISO 529						
5/16"	28	72	8,0	6,3	F	
3/8"	20	80	10,0	8,0	F	
3/8"	28	80	10,0	8,0	F	
7/16"	32	85	8,0	6,3	F	
1/2"	32	89	9,0	7,1	F	
9/16"	20	95	11,2	9,0	F	
9/16"	28	95	11,2	9,0	F	
9/16"	32	95	11,2	9,0	F	
5/8"	20	102	12,5	10,0	F	
5/8"	28	102	12,5	10,0	F	
11/16"	20	112	14,0	11,2	F	
11/16"	16	112	14,0	11,2	F	
1"	32	130	18,0	14,0	F	

S = magazijnartikel - F = fabriekslevering op 24/48h

Whitworth (BSW) - Machinetappen

HSS

5207 Machinetappen, HSSEco, rechte groeven + gun,
 Staal < 850N/mm², koper, aluminium



A031 Machinetappen, HSSEco, hélicoïdaal 35°,
 Staal < 850N/mm², koper, aluminium



BSW	P gangen/"	l1 mm	d2 mm	vierkant a _{h12} mm	5207		A031	
					HSS-ECo	HSS-ECo
DIN371								
1/8"	40	56	7,0	5,5	S		S	
5/32"	32	63	11,0	9,0	S		S	
3/16"	24	70	12,0	9,0	S		S	
1/4"	20	80	16,0	12,0	S		S	
5/16"	18	90	18,0	14,5	S		S	
3/8"	16	100	20,0	16,0	S		S	
7/16"	14	100	22,0	18,0	S		S	
1/2"	12	110	25,0	20,0	S		S	

BSW	P gangen/"	l1 mm	d2 mm	vierkant a _{h12} mm	5207		A031	
					HSS-ECo	HSS-ECo
DIN376								
1/4"	20	80	4,5	3,4	S		S	
5/16"	18	90	6,0	4,9	S		S	
3/8"	16	100	7,0	5,5	S		S	
7/16"	14	100	8,0	6,2	S		S	
1/2"	12	110	9,0	7,0	S		S	
9/16"	12	110	11,0	9,0	S		S	
5/8"	11	110	12,0	9,0	S		S	
3/4"	10	125	14,0	11,0	S		S	
7/8"	9	140	18,0	14,5	S		S	
1"	8	160	20,0	16,0	S		S	
1-1/8"	7	180	22,0	18,0	F		F	
1-1/4"	7	180	22,0	18,0	F		F	
1-3/8"	6	200	28,0	22,0	F		F	
1-1/2"	6	200	32,0	24,0	F		F	

